# **RAPID COMMUNICATION**

# Preparation of AB-Type Diblock Copolymers Containing Poly-(2,6-dimethyl-1,4-phenylene oxide) and Methyl Methacrylate or Styrene Blocks

## G. HIZAL, N. BICAK, U. TUNCA

Istanbul Technical University, Chemistry Department, Maslak 80626, Istanbul, Turkey

Received 27 February 2001; accepted 1 May 2001

**Keywords:** block copolymers; atom transfer radical polymerization; poly-(2,6-dimethyl-1,4-phenyleneoxide-*b*-methyl methacrylate); poly-(2,6-dimethyl-1,4-phenyleneoxide-*b*-styrene)

### INTRODUCTION

High molecular weight poly-(2,6-dimethyl-1,4-phenylene oxide) (PPO) is obtained from 2,6-dimethylphenol (DMP) by oxidative coupling polymerization.<sup>1</sup> The polymerization is accomplished by passing oxygen through a solution of DMP, a catalytic amount of copper(I) salt, and amine in an organic solvent. High molecular weight PPO is a useful material for engineering thermoplastic applications because of its outstanding physical and chemical properties. However, the use of neat poly-PPO is insignificant as a commercial product because of its high melt viscosity. The commercially available products are generally blends of PPO with high-impact polystyrene.<sup>2</sup>

Recently, low molecular weight PPO<sup>3-6</sup> has attracted considerable interest as starting materials for the preparation of block copolymers,<sup>7-13</sup> graft copolymers,<sup>14,15</sup> macromonomers,<sup>14-16</sup> and star-type polymers<sup>17,18</sup> of well-defined architectures. Low molecular weight PPO with a narrow molecular weight distribution can be prepared by the precipitation polymerization of DMP in the solvent/nonsolvent mixture under the action of Cu(I) Cl/amine-catalyst and oxygen<sup>5,6</sup> or by the redistribution of PPO with functional phenols.<sup>17</sup>

Tingerthal et al.<sup>9</sup> carried out the synthesis of an ABA-type triblock copolymer containing PPO (A) and polysulfone (B) blocks. Servens et al.<sup>12</sup> studied the

preparation of a diblock copolymer with PPO and 1,4polyisoprene segments. More recently, VanAert et al.<sup>13</sup> prepared diblock copolymers by the reaction of phenolterminated polystyrene with PPO.

The controlled/"living" radical polymerization such as copper-catalyst-mediated atom transfer radical polymerizations (ATRP) has been utilized for the synthesis of well-defined polymers with narrow molecular weight distributions.<sup>19–21</sup> ATRP involves the activation and deactivation of a propagating chain end as a result of the reversible atom transfer reaction between a metal salt and alkyl halides. A wide variety of monomers such as styrenes, acrylates, and acrylonitrile have been used for ATRP.<sup>22</sup>

To the best of our knowledge, this is the first report on the synthesis and characterization of AB-type block copolymers with well-defined PPO and methyl methacrylate (MMA) blocks. Also, a sample of block copolymer containing PPO and styrene (St) segments was achieved. The PPO oligomers with activated halogen end groups were used as macroinitiators for ATRP.

#### **EXPERIMENTAL**

2-Bromoisobutrylbromide (Aldrich) was used as received. 2,6-Dimethylphenol (Fluka) (DMP) was recrystallized twice from hexane. Cu(I)Cl and (Br) (Aldrich) and diphenylether (DPE) (Fluka) were used as received. N,N,N',N'-Tetramethylethylenediamine (TMED) (Aldrich) and N'',N',N''-pentamethyl-diethylenetriamine (PMDETA) (Aldrich) were distilled at reduced pressure

Correspondence to: U. Tunca (E-mail: tuncau@itu.edu.tr) Journal of Polymer Science: Part A: Polymer Chemistry, Vol. 39, 2426–2429 (2001) © 2001 John Wiley & Sons, Inc.