Interfacing Soft and Hard Materials with Triple-Shape-Memory and Self-Healing Functions

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Requirements for preparing mechanical strong hybrid hydrogels

Preliminary experiments highlighted two requirements for preparing mechanical strong hybrid hydrogels with smooth and robust interfaces:

(i) Swelling ratios of the gel components of hybrids should not differ significantly from each other. Otherwise, they easily rupture in aqueous environment. For instance, hybrids consisting of loosely and highly covalently cross-linked polyacrylamide,¹ poly(acrylic acid),² or pol(dimethylacrylamide) hydrogels,³ acting as the soft and hard components, respectively, were prepared via the limited diffusion approach of the monomer solutions. Because the degree of swelling depends on the cross-link density,¹⁻³ the mismatch in the swelling ratios of the gel components induced a swelling pressure from the loosely-cross-linked soft to the highly cross-linked hard zones resulted in breaking of hybrids when immersed in water.

(ii) The interface region in hybrids should be stronger than its components and this region should exhibit a smooth transition in the mechanical performance from one to another zone. This is the most critical condition because hard-soft interfaces with large differences in the mechanical properties are subject to increased chances of failure.⁴⁻⁶ For instance, photopolymerization of methacrylated hyaluronic acid (GMHA) in water, as described in ref.⁷ produced a suitable soft gel for biomedical applications. However, during the preparation of hybrids, no significant diffusion of the second solution of the monomers such as DMA to the viscous GMHA solution occurred resulted in a weak interface that easily ruptured under strain.

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Code	Composition (mol%)				24 °C			37 °C		
	БМА	C18A	C17 3M	C12M	E / MPa	& %	$\sigma_{\rm f}$	E / MPa	<i>E</i> f %	$\sigma_{\rm f}$ /
	DMA	CIOA	C17.5WI				MPa			MPa
C1	70	30	-	-	54 (7)	80 (3)	59 (15)	27 (4)	84 (2)	50 (11)
C2	50	-	50	-	62(7)	85 (1)	56 (8)	0.34 (0.04)	93 (0)	30 (3)
C3	50	-	-	50	0.27 (0.03)	93 (1)	34 (4)	-	-	-
C1+C2	60	15	25	-	102 (13)	82 (0)	71 (11)	61 (6)	85 (2)	60 (10)
C1+C3	60	15	-	25	0.45 (0.03)	93.4	16 (3)	-	-	-
						(0.4)				
C1/C2	varies at the interface				47 (6)	76 (6)	30 (4)	15 (1)	84 (2)	27 (4)
C1/C3	varies at the interface				32 (5)	83 (1)	24 (3)	-	-	-

Table S1: Compressive mechanical properties of the gel components, mixture gels, and hybrids.



Figure S1. (a): Images of DMA/C17.3M and DMA/C18A monomer mixtures colored with blue and red, respectively. (**b**, **c**): Images of solutions and resulting hybrid hydrogels after addition of DMA/C17.3M at various compositions on top of DMA /C18A at a molar ratio of 70/30 (b) and vice versa (c).

Hydrophobic monomer content (in mol%) of the monomer mixture	Density (g/mL)	Images solutions gels	of and	Hydrophobic monomer content (in mol%) of the monomer mixture	density (g/mL)	Images of solutions and gels	(a)
50% C17.3M (blue)	0.881			30% C18A (red) 0.894			
30% C18A (red)	0.894	L		50% C17.3M (blue)	0.881		
30% C17.3M (blue)	0.895			30% C18A (red)	0.894		
30% C18A (red)	0.894			30% C17.3M (blue)	0.895		
20% C17.3M (blue)	0.912			30% C18A (red)	0.894		
30% C18A (red)	0.894			20% C17.3M (blue)	0.912		
50% C12M (blue)	0.889			30% C18A (red)	0.894		(b)
30% C18A (red)	0.894	L		50% C12M (blue)	0.889		
30% C12M (blue)	0.907			30% C18A (red)	0.894		
30% C18A (red)	0.894			30% C12M (blue)	0.907		
20% C12M (blue)	0.921			30% C18A (red)	0.894		
30% C18A (red)	0.894			20% C12M (blue)	0.921		



Figure S2. Images of DMA/hydrophobic monomer mixtures of various compositions and the resulting hybrid hydrogels after addition one mixture on top of the other mixture. Hydrophobic monomer content of the mixtures and their densities are shown.



Figure S3. Viscosity of M1, M2, and M3 monomer mixtures during UV-initiated polymerization at 25 °C plotted against the reaction time.



Figure S4. Typical compressive stress-strain curves of hybrid hydrogels as the dependences of σ_{nom} and σ_{true} on the strain λ . One of the gel components is obtained from DMA/C18A monomer mixture at a molar ratio of 70/30. The other component is from DMA/C17.3M monomer mixture at a molar ratio of 50/50 (left panel) and 70/30 (right panel). The bottom panel shows the corrected nominal stress – strain curves up the maximum strain in σ_{true} – λ plots.



Figure S5. Images of cylindrical hybrid gel specimens consisting of C3 core formed using 50, 20, and 10 mol% C12M (from left to right) surrounded by the C1 outer layer. Decreasing C12M content of the core increases its swelling ratio in water resulting in an easier rupture in aqueous environment.



Figure S6. Images of hybrid hydrogels composed of gel components consisting of poly(DMA) chains containing hydrophobic C18A and C12M units. The amount of C18A was fixed at 30 mol% while the amount of C12M was varied between 20 and 50 mol %.



Figure S7. Frequency dependences of *G*' (filled symbols) and *G*'' (open symbols) of C2, C1, and C1/C2 hydrogels at 25 °C. $\gamma_0 = 0.1\%$.